



FIRST ARTICLE INSPECTION – HFE INTERNATIONAL

APPROVAL ELECTRONIC SUBMITTAL

REQUIREMENTS

1. Seller shall perform a First Article Inspection (FAI) that conforms to the requirements of AS9102 Revision B, Aerospace First Article Inspection Requirement with the following exceptions:
 - 1.1. Seller shall perform the FAI on one piece per cavity for a product of a die or mold.
 - 1.2. Seller shall provide objective evidence (job travelers, packing slips, etc.) for deliveries from old stock to justify FAI validity from last production run if a FAI is not performed.
 - 1.3. Seller shall perform a partial FAI for revision changes of HFE International Technical data Package. If there are no affected characteristics from the change, Seller shall notate “No Affected Characteristics” in Reason for Partial FAI block.
2. Seller shall perform the FAI to ensure conformance with all design characteristics. Design characteristics include both the HFE International Technical Data Package design requirements and the Seller’s design requirements.
3. Seller shall have the FAI, including partial or re-accomplishment FAI’s approved by HFE International and electronically submitted to HFE International prior to shipment of goods.
 - 3.1. The required FAI documents shall be submitted to the HFE International Buyer and/or to Sales@hfeinternational.com Seller shall submit for HFE International approval of the FAI at least five (5) business days prior to shipment for domestic shipments and at least ten (10) business days prior to shipment for international shipments.
 - 3.2. Seller shall provide evidence of HFE International FAI approval with initial shipment.
4. If HFE International Source Inspection is not required, Seller shall submit the approved full or partial FAI package to the HFE International Buyer and/or sales@hfeinternational.com.
5. Seller shall include all supporting FAI data (sub-assembly and detail reports, objective evidence, certifications, etc.) with the FAI submission.

DATA SUBMISSION SUMMARY

- Seller to deliver the following data to HFE International for HFE International Approval

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- Seller shall have the FAI, including partial or re-accomplishment FAI's, approved by HFE International and electronically submitted to HFE International.
 - Seller shall submit to the HFE International Buyer and/or Sales@hfeinternational.com
- Seller to deliver the following data to HFE International for information as required by this document
 - There is no recurring deliverable data to HFE International required by this document once the supplier FAI and any necessary partial FAIs have been approved by HFE International unless a partial or full FAI is required per AS9102 or requested by HFE International

NOTES

- HFE International reserves the right to delegate first article verification to a third party.
- HFE International reserve the right to witness and/or participate in the FAI.
- HFE International reserves the right to review and approve Seller's and Seller's sub-tier supplier's FAI documentation package.
- HFE International reserves the right to review and approve Seller's FAI documentation package remotely.
- AS9102 specifies when to perform a new full FAI or partial FAI in section 4.6 (f).